

Scrambler 850 Deluxe Bumper Kit

Kit P/Ns 2879136

P/N 9924200 Rev 01

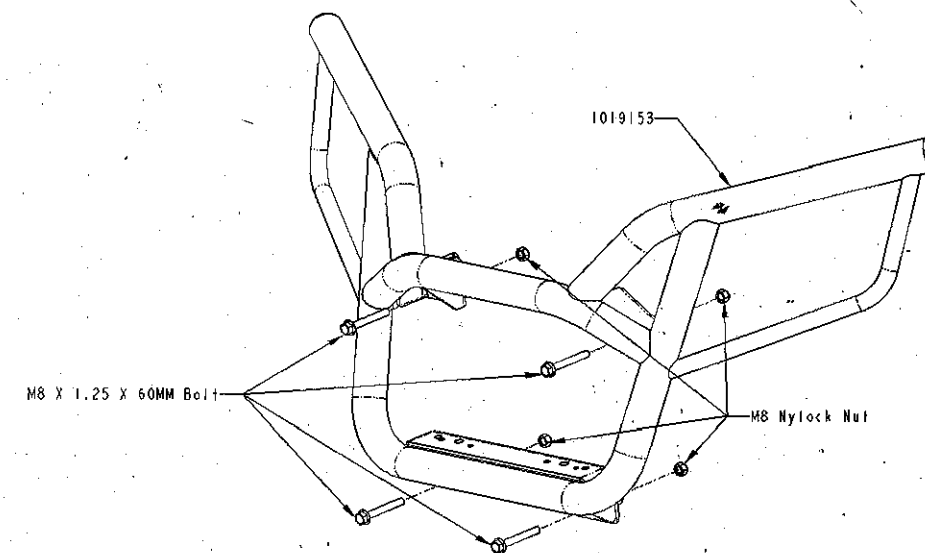


Application

- MY13 and newer Scrambler 850

Before you begin, read these instructions and check to be sure all parts and tools are accounted for. Please retain these installation instructions for future reference and part ordering information.

Estimated installation time: 15 Minutes



See below table for kit contents:

Qty	Part Description	Part Number
1	Bumper Weldment	1019153
4	M8 X 1.25 X 60 Bolt	In Service Kit 2204835
4	M8 Nylock Nut	In Service Kit 2204835
1	Instructions	9924200

Tools required:

Metric Socket Set

Regular Screw Driver

INSTALLATION INSTRUCTIONS

1. Unlock the front Lock & Rides anchors attaching the front rack and remove this item from the machine.

2. Disconnect the headlight plugs and remove the six M8 bolts and two plastic darts securing the front bumper fascia to the machine. Carefully remove the front bumper from the unit at this time by pulling the lower edge out and down. Take care to make sure all locking tabs are unlocked prior to applying force.
3. Replace the four M8 bumper retaining nuts found in the bumper support casting with the nuts provided in this kit making sure they are aligned with the bumper mounting holes.
4. Carefully reinstall the plastic bumper fascia securing it in place using the lower M8 X 25 self-tapping bolts and the two plastic dart clips that were removed in step 2. Install the 1019153 bumper weldment using the four M8 X 1.25 X 60 bolts found in this kit and tighten all hardware until snug. Retain stock bumper mounting hardware so it can be reinstalled in the event the accessory is removed.

Reinstall the front rack that was removed in step 1.